

POWER UNIT ASSEMBLY

SECTION #5

TOOLS REQUIRED: ADJ WRENCH OR 9/16” WRENCH, _” WRENCH

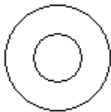
***REMOVE ALL ITEMS FROM CARTON AND CHECK AGAINST THE FOLLOWING LIST:**

PARTS LIST – POWER UNIT

ITEM	DESCRIPTION	REQ'D	TYPE
1	LIFT BRACKET W/ GUSSET	1	R. MECH
2	UNI-STRUT 18”	2	ALL
3	INBAY LIFT BRACKET	1	R. INBAY

***REMOVE ALL ITEMS FROM THE HARDWARE PACK AND CHECK AGAINST THE FOLLOWING LIST:**

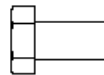
ITEM 4
5/16 FLAT WASHER
(4) REQ'D



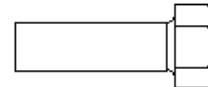
ITEM 5
5/16-18 KEPS NUT
(4) REQ'D



ITEM 6
5/16-18X5/8 HX HD SCREW
(4) REQ'D



ITEM 7
3/8-16X1-1/4 HX HD SCREW
(4) REQ'D (MECH), (8) REQ'D (INBAY)



ITEM 8
SPRING NUT 3/8-16
(4) REQ'D (MECH), (8) REQ'D (INBAY)

STEP 1: ATTACH UNI-STRUT TO LEG

Bolt the (2) pieces of uni-strut (Item 2) to the lift cabinet side with holes, using (4) 5/16-18 x 5/8 hex head screws (Item 6), (4) 5/16 flat washers (Item 4), & (4) 5/16-18 keps nut (Item 5). Make sure uni-strut is pushed as far as possible to the back of the side. Once in position, level and tighten the uni-strut. See Figure 13 below.

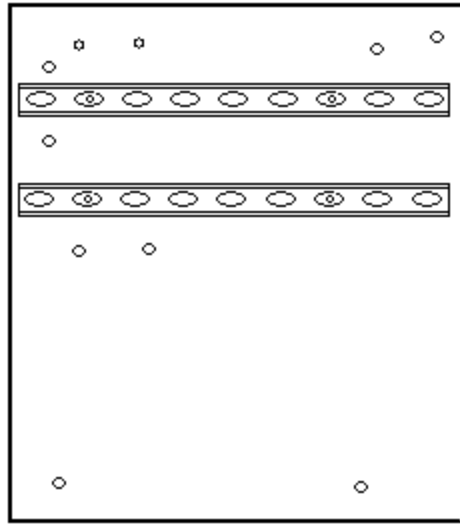


FIGURE 13

STEP 2: ROTARY MECHANICAL POWER UNIT

Bolt loosely the lift bracket with gusset (Item 1) to the uni-strut (Item 2) using (4) 3/8-16 x 1-1/4 hex head screws (Item 7) & (4) 3/8-16 spring nuts (Item 8). Position bracket in the middle of the uni-strut and do not tighten. Then bolt the Rotary mechanical power unit to the bracket using (4) 5/16-18 x 5/8 hex head screws (Item 6) & (4) 5/16-18 keps nut (Item 5). Tighten power unit to the bracket and then slide the unit forward so that the toggle switch of the power unit and on/off button come through the cover of the lift cabinet. Once in desired position tighten all fasteners. See Figure 14 below.

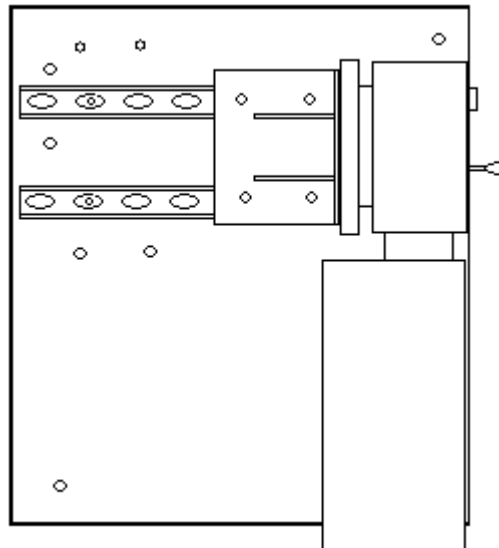


FIGURE 14

STEP 3: ROTARY INBAY POWER UNIT

Bolt loosely the lift bracket (Item 3) to the uni-strut (Item 2) using (4) 3/8-16 x 1-1/4 hex head screws (Item 7) & (4) 3/8-16 spring nuts (Item 8). Position bracket in the middle of the uni-strut and do not tighten. Then bolt the Rotary inbay on/off control box to the bracket using the hardware provided by Rotary. Tighten control box to the bracket and then slide the unit forward so that the on/off button come through the cover of the lift cabinet. Once in desired position tighten all fasteners. Then bolt loosely the Rotary inbay pump to the uni-strut (Item 2) using (4) 3/8-16 x 1-1/4 hex head screws (Item 7) & (4) 3/8-16 spring nuts (Item 8) behind the control box. Position the inbay pump in the desired location and tighten. See Figure 15 below.

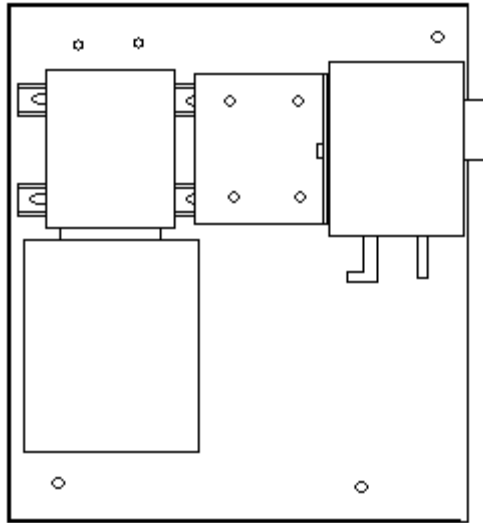
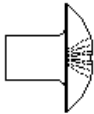


FIGURE 15

STEP 4: ATTACH ROTARY INBAY CONTROL PANEL

In the box with the rotary lift cabinet (Section #3) will be 2 hardware packs each containing (2) PNHD TH 10-24 x 3/8 screws (Item 8) & (2) 10-24 Keps Nuts (Item 9). Insert the control panel into the opening and attach to the inbay upper cabinet or the surface mounted inbay enclosure, using the stated hardware. Tighten all hardware.

ITEM 8
PNHD TH 10-24 x 3/8
(4) REQ'D



ITEM 9
10-24 Keps Nut
(4) REQ'D

