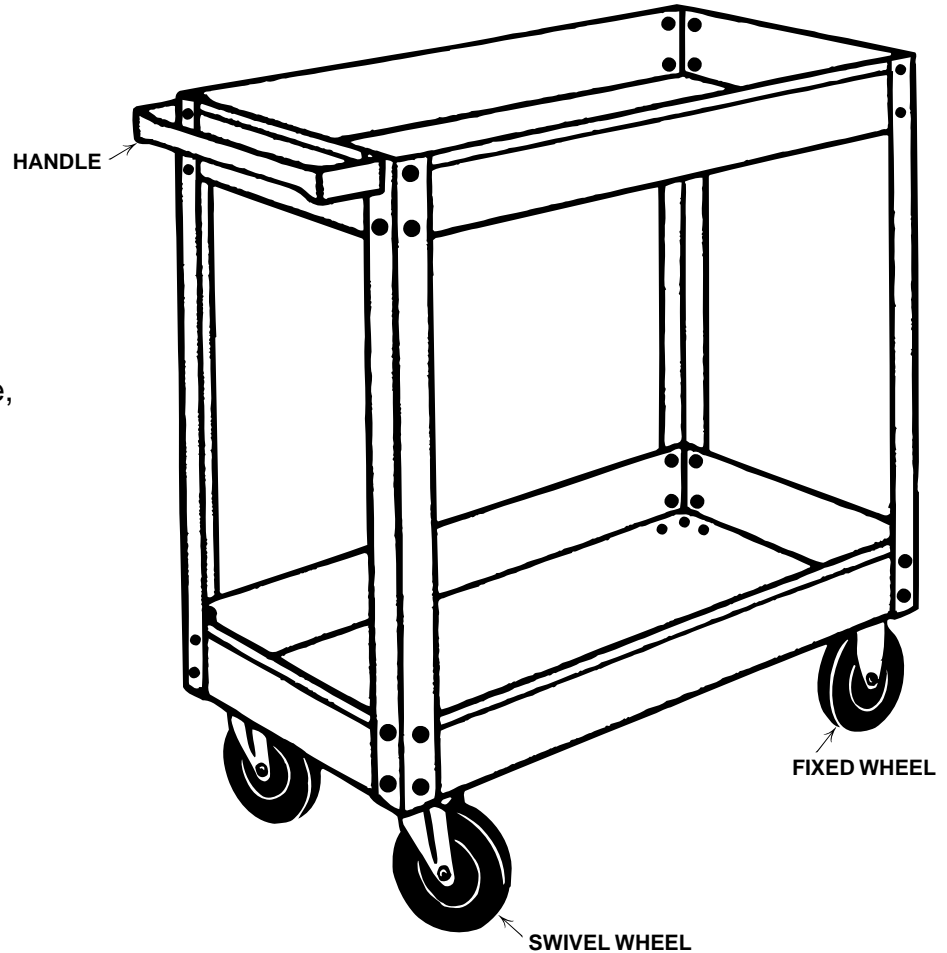


# SERVICE CART ASSEMBLY INSTRUCTIONS



## NOTE:

Place heads of all bolts on outside, except for wheels.

Use Keps nuts with all bolts for wheels.

After complete assembly, draw all bolts up tightly.

## ASSEMBLY SEQUENCE:

Bolt a leg to each corner of bottom shelf ..... 16 screws/nuts  
Bolt top shelf to legs ..... 14 screws/nuts  
Bolt handle to top using end hole in post ..... 2 screws/nuts  
Bolt wheels to bottom with bolt head inside ..... 12 screws/nuts

## HARDWARE LIST:

#10-24 x 1/2 Truss Head Machine Screws ..... 32  
#10-24 Hex Nuts ..... 32  
5/16-18 x 1/2 Truss Head Machine Screws ..... 12  
5/16-18 Keps Nuts ..... 12